

Friday, 18/07/2008 10:51:16 AM

User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	DUAL DISSABLING KIT MEDIUM BELL
Job Number :	40627		
Estimate Number :	12327		
P.O. Number :		Part Number :	D412738011
This Issue :	18/07/2008	Drawing Number :	N/A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	/ /	Drawing Revision :	N/A
Previous Run :	40229	Material :	
Written By :		Due Date :	10/08/2008
Checked & Approved By :	JUO 08.7.18	Qty:	2 Um: Each
Comment :	Est Rev:D Removed Manufacturing 06-03-06 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL JUO 08.7.24
Photocopy bluefile and create labels per PPP D412-738-011 CHG002

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	D3368041	Tail Rotor Pedal Disabling Kit
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
Pedal Lock Assembly

40190

JS 08/02/25 (x2)

4.0	D3393041	Battery Lock Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
Battery Lock Assembly

38322

JS 08/07/25 (x2)

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

7 08/02/25 (x2)

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-738-011
Location: _____
PPP Rev: _____
Ensure that keys are attached to D3368-041 and D3393-041

Pen A

JS 08/02/28 (x2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 18/07/2008 10:51:16 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL DISSABLING KIT MEDIUM BELL

Job Number: 40627

Part Number: D412738011

Job Number:



Seq. #:

Machine Or Operation:

Description :

D3368-041 Key Numbers

D3393-041 Key Numbers

C3161A x2

C420 A x2

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/29

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries